

Technical Data Sheet

Adstif HA840R



High Crystallinity Polypropylene

Product Description

Adstif HA840R is a nucleated homopolymer which features very high crystallinity, outstanding rigidity and high gloss.

Adstif HA840R is selected by customers for the production of stiff injection moulded articles where high rigidity is needed.

Typical applications of *Adstif* HA840R include food packaging containers, housewares, small appliances and technical parts.

This grade is not intended for medical and pharmaceutical applications.

This grade is supported for use in drinking water applications.

Application	Caps & Closures; Furniture; Housewares
Market	Consumer Products; Rigid Packaging
Processing Method	Injection Molding
Attribute	Homopolymer; Medium Flow; Ultra High Stiffness

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	20	g/10 min	ISO 1133-1
Density, (23 °C)	0.90	g/cm ³	ISO 1183-1
Mechanical			
Tensile Modulus	2300	MPa	ISO 527-1, -2
Tensile Stress at Yield	41	MPa	ISO 527-1, -2
Tensile Strain at Break	12	%	ISO 527-1, -2
Tensile Strain at Yield	6	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	2	kJ/m ²	ISO 179
Thermal			
Vicat Softening Temperature, (A50)	158	°C	ISO 306
Heat Deflection Temperature B, (0.45 MPa, Unannealed)	124	°C	ISO 75B-1, -2
Optical			
Gloss, (60°)	95	%	ASTM D2457